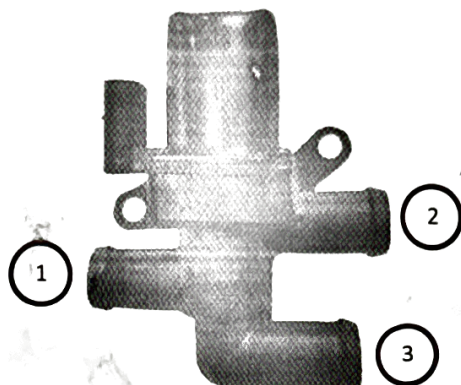


3 Way Coolant Solenoid Data



Solenoid kit number: 29.2180.01.0030

Sol Valve 12v Water 3 Port Bitron part number: 29.2100.17.1011



Power Off 1 > 2

Power On 1 > 3

Housing rec 2 way FEP – 29.2100.18.1005

NB: Pin 1 (+12v) Pin 2 (0v)

Approximate dimensions and weight

95x48x120mm

475g

20mm OD Spigots

Operating range temperature

Regular ambient and fluid: -30°C to 120°C

Peak temperature: -40°C to 140°C

Working Position

Vertical $\pm 10^\circ$ coil above the spigots

Hydraulic Requirements

Cooling medium 50:50 Glycol/Water

Flow rate: 20l/min @200mbar DP**

Internal Leakage:

1 -> 3 @ 500mbar 4.7 l/min air (10l/h glycol)

1 -> 2 @ 500mbar 4.7 l/min air (10l/h glycol)

External Leakage:

<2ml/10s @ 3000mbar air (0l/h glycol)

**Value could vary depending of the geometry,

spigots diameter, etc.

Electrical Requirements

Minimum voltage: 10v

Nominal voltage: 13.5v

Maximum voltage: 16v

Coil Resistance (23°C): 10.5

Actuation voltage: <10v

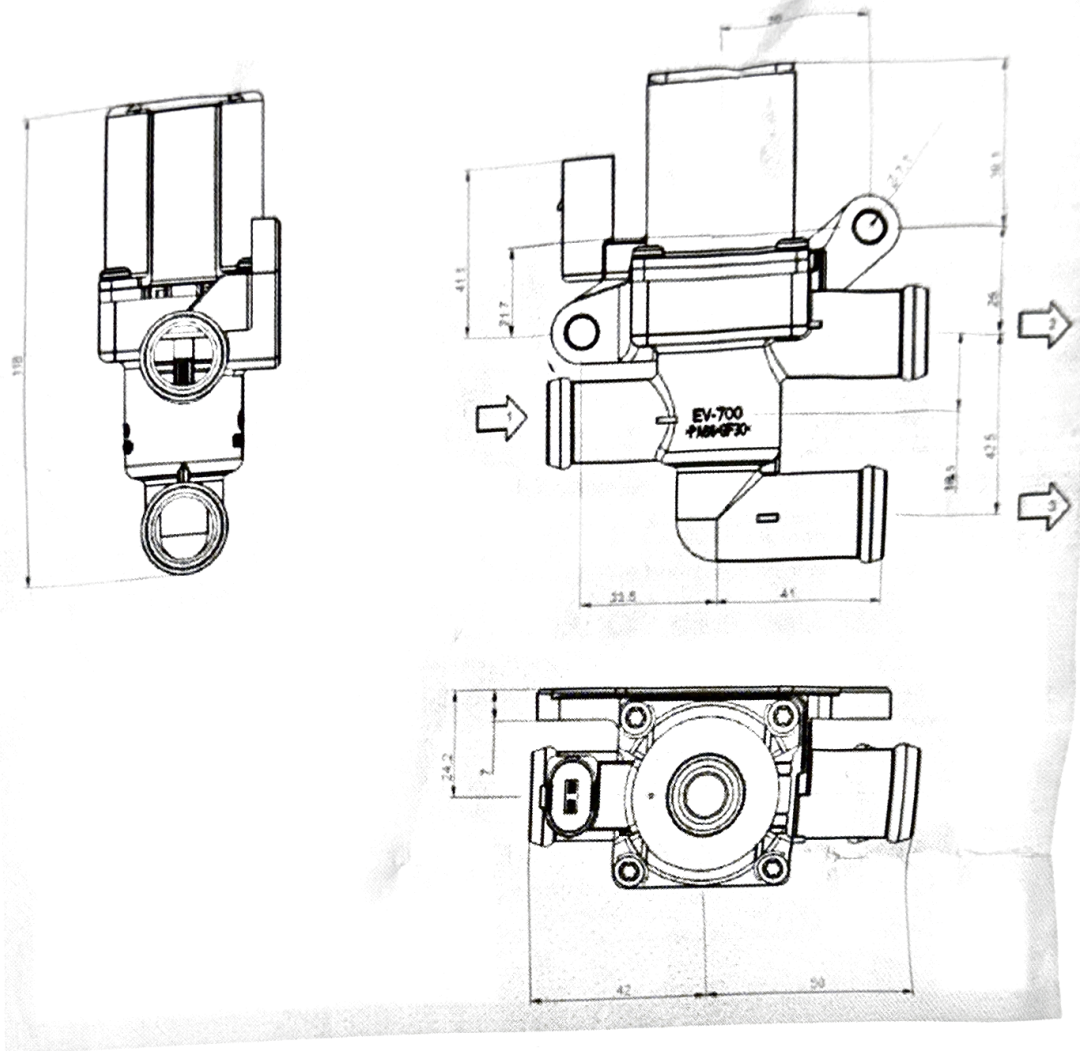
Release voltage: >0.7v

Current: 1.13 Amp

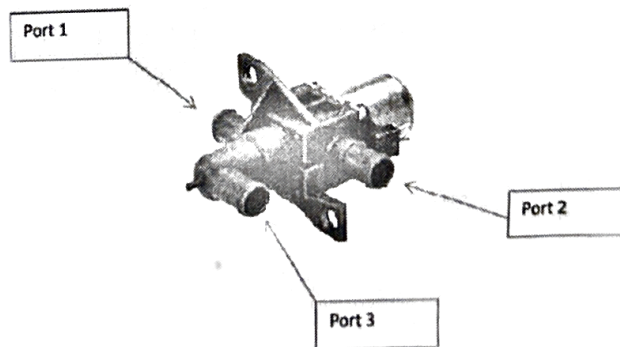
IMPORTANT ELECTRICAL CONNECTION:

The positive 12v cable **must** be connected into **Pin 1** of the 2 way FEP housing.

If the positive is connected to Pin 2 the diode within the valve assembly will cause the valve to short circuit and blow the fuse.



Note: If replacing a Bosch 3 way valve note the following differences.
 The water pipe connections differ on the Bosch valve – Power off – 0 volts - 1 to 3 (Bitron is 1 to 2) are connected and when powered then 1 to 2 are connected (Bitron 1 to 3).



Water Connections for 18mm ID Pipe	
12 or 24V applied	Port 1 connects to Port 2
0V	Port 1 connects to Port 3